

## A protective lining for abrasion resistant service.

### **Description**

ChemLINE® 2400 Abrasion Resistant is a two component polymer lining system with excellent abrasion resistant properties. ChemLINE® 2400 Abrasion Resistant is a tough lining designed to handle the abrasiveness of coal, ore, plastic pellets, slurries and other media.

ChemLINE® 2400 Abrasion Resistant also has excellent chemical resistance.

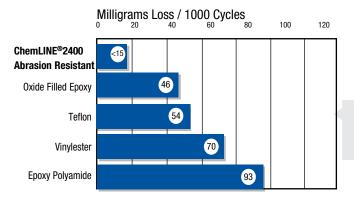
#### **Chemical Resistance**

Sulfuric acid to 98%, most solvents including methylene chloride, MEK, methanol, gasohol, distilled water, inorganic acids, dilute organic acids and alkalis.

# **Industry Applications**

- ▶ Hopper cars
- ► Slurry pipe
- ► Storage Tanks
- ► Pumps
- ► Coal chutes
- Bag houses
- ► Ion exchange vessels

#### **Abrasion Resistance**



### **Application Highlights**

- Can be applied to pitted and corroded steel surfaces
- ► Very high abrasion resistance
- ► Ambient or lower temperature forced air cure
- ► Low VOC 100 grams/L (0.83 lbs. per gallon)
- Excellent adhesion
- Good flexibility and toughness
- ► Field repairable
- Resists hydroblasting
- Dry heat resistance up to 400°F (204°C)

## **Typical Properties (mixed, as supplied)**

► Stock Colors	Gray, Rec
► V.O.C. Level/Gal	100 grams/L (0.83 lbs./gal.)
▶ Pot Life	30 minutes @ 75°F (24°C)
▶ Viscosity Reduction	_Reduce with Toluene or Xylene
➤ Solids by Volume	89%
► Recommended Film Thickne	ess (dry) mils average
Ste	el: 16-18 mils (400-450 microns
Concre	te: 24-26 mils (600-650 microns
► Shelf Life	12 months

For product recommendations and technical, application and heat curing information contact Advanced Polymer Coatings' customer service. Contact +1 440-937-6218.

#### **Chart Background**

Comparison of ChemLINE® 2400 Abrasion Resistant vs. Various Linings using Taber Abrasion Test ASTM D4060; CS-17 WHEELS





Coating	Description	Typical Applications	System/DFT
ChemLINE® 784	high functionality, two com-	Reactors, chemical storage tanks, scrubbers, piping, ducts, rail cars, ISO tanks, OTR tankers, barge tanks, secondary containment, clean rooms, structural steel, manhole covers, vaults, & floors.	<b>Steel:</b> 2 coats. 300-350 microns. (12-14 mils).
previously: ChemLINE® 784/32	ponent low temperature cure polymer coating.		Concrete: 2 coats. 500-600 microns. (20-24 mils).
ChemLINE® 784 ES Elevated Service  previously: ChemLINE® 784/31	Highly chemically resistant, high functionality, two com- ponent high temperature cure polymer coating, with high cure.	Tanks, pipes, & scrubbers.	Steel: 2 coats. 300-350 microns. (12-14 mils).
ChemLINE® HS High Solids previously: ChemLINE® 784/32 PC	High solids, 1 or 2 coats, chemically resistant two com- ponent low temperature cure polymer coating.	Transportation - rail cars, OTR tankers, ISO tanks, barge tanks, & tanker ships.	Steel: 1 or 2 coats to achieve 300-350 microns. (12-14 mils).
ChemLINE® 784 AS Anti-Static	Static dissipating, chemically resistant, high functionality, two component low temperature cure polymer coating.	Clean rooms, flooring, ducts, structural steel, hopper cars, and where a static dissipating lining is required.	Steel: 2 coats. 300-350 microns. (12-14 mils).  Concrete: 2 coats. 500-600 microns. (20-24 mils).
ChemLINE® 784 WS Wine & Spirits previously: ChemLINE® EF	FDA (GRAS) two component low temperature cure polymer coating for wine and spirits tanks.	Wine & spirits tanks.	<b>Steel:</b> 2 coats. 300-350 microns. (12-14 mils).
ChemLINE® 2400 Abrasion Resistant	Abrasion and chemically resistant two component low	Slurry tanks, scrubbers, dump trucks, bag houses, FGD units, tank containers, hopper cars, ion exchange vessels, secondary containment, and floors.	<b>Steel:</b> 2 coats. 400-450 microns. (16-18 mils).
previously: ChemLINE® 2400/32	temperature cure polymer coating.		<b>Concrete:</b> 2 coats. 600-650 microns. (24-26 mils).
ChemLINE® 2400 ES Elevated Service previously: ChemLINE® 2400/31	Abrasion and highly chemi- cally resistant two component high temperature cure poly- mer coating.	Tanks, pipes, & scrubbers.	<b>Steel:</b> 2 coats. 400-450 microns. (16-18 mils).



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